

5/15

DART AEROSPACE LTD	Work Order:	22681
Description: Pedal Lock Cover	Part Number:	D3368-3
Dwg: D3368 Rev. A	Qty:	35
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	H	05.03.14	35
2	MV	Cut blank: 2.00" x 2.00" x 10.450" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B2.000x02.000) Identify for D3368-3 Batch: _____			
3	MV	Machine D3368-3 as per Folio FA500 and Dwg D3368 Identify as D3368-3			
4	QC2	Inspect parts as they come off the CNC machine			
5	QC8	Second check			
6	MV	Deburr			
7	QC5	Inspect work to Step 6			
8	FP	Chemical Conversion Coat as per QSI 005 4.1			
9	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3			
10	QC3	Inspect Powder Coat			
11	ST	Identify and Stock			
12	AC	Cost / part 0			
13	DC	Close W/O Inspect Level 21			

Rev	Date	Change	Revised By	Approved
A	05.01.27	New issue	KJ/JLM	

RELEASED
05.01.31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

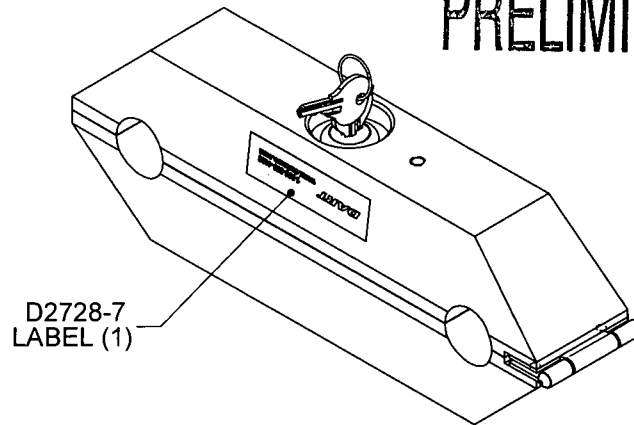
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

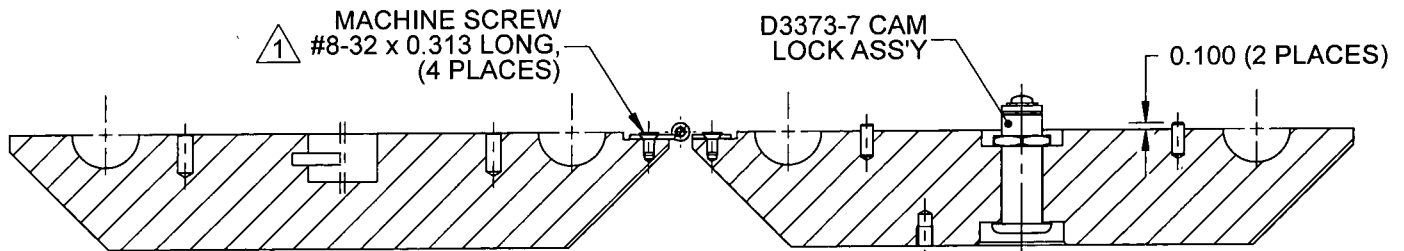
QA: N/C Closed: _____ Date: _____

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3368	REV. B SHEET 1 OF 3
DATE 05.03.22	TITLE PEDAL LOCK		SCALE 1:3
A	05.01.19	NEW ISSUE	
B	05.03.22	HINGE D3385-3 WAS D3385-1	

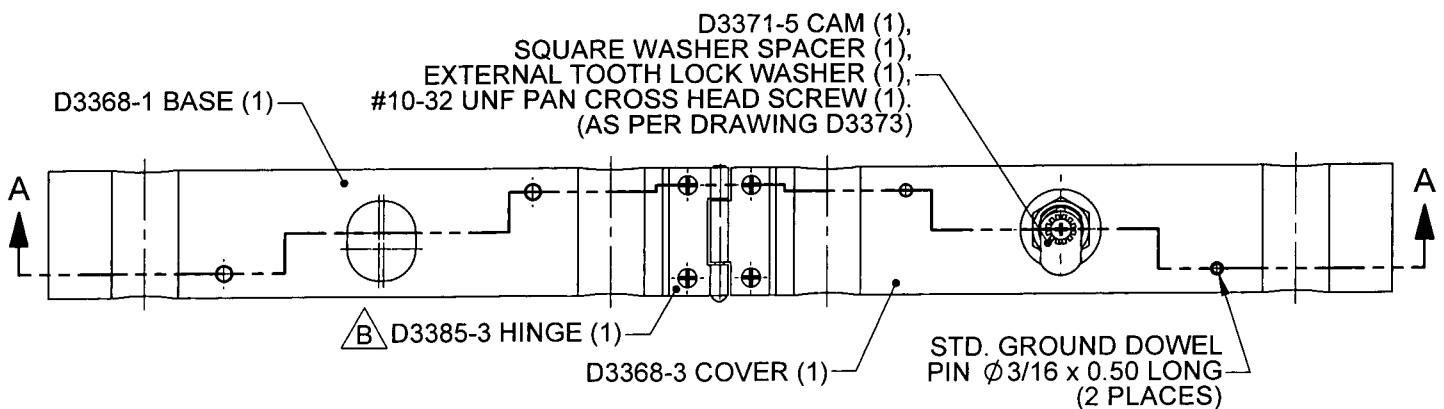
PRELIMINARY ISSUE



PEDAL LOCK SHOWN LOCKED WITH KEY



SECTION A-A



D3368-051 PEDAL LOCK ASSEMBLY

NOTES:

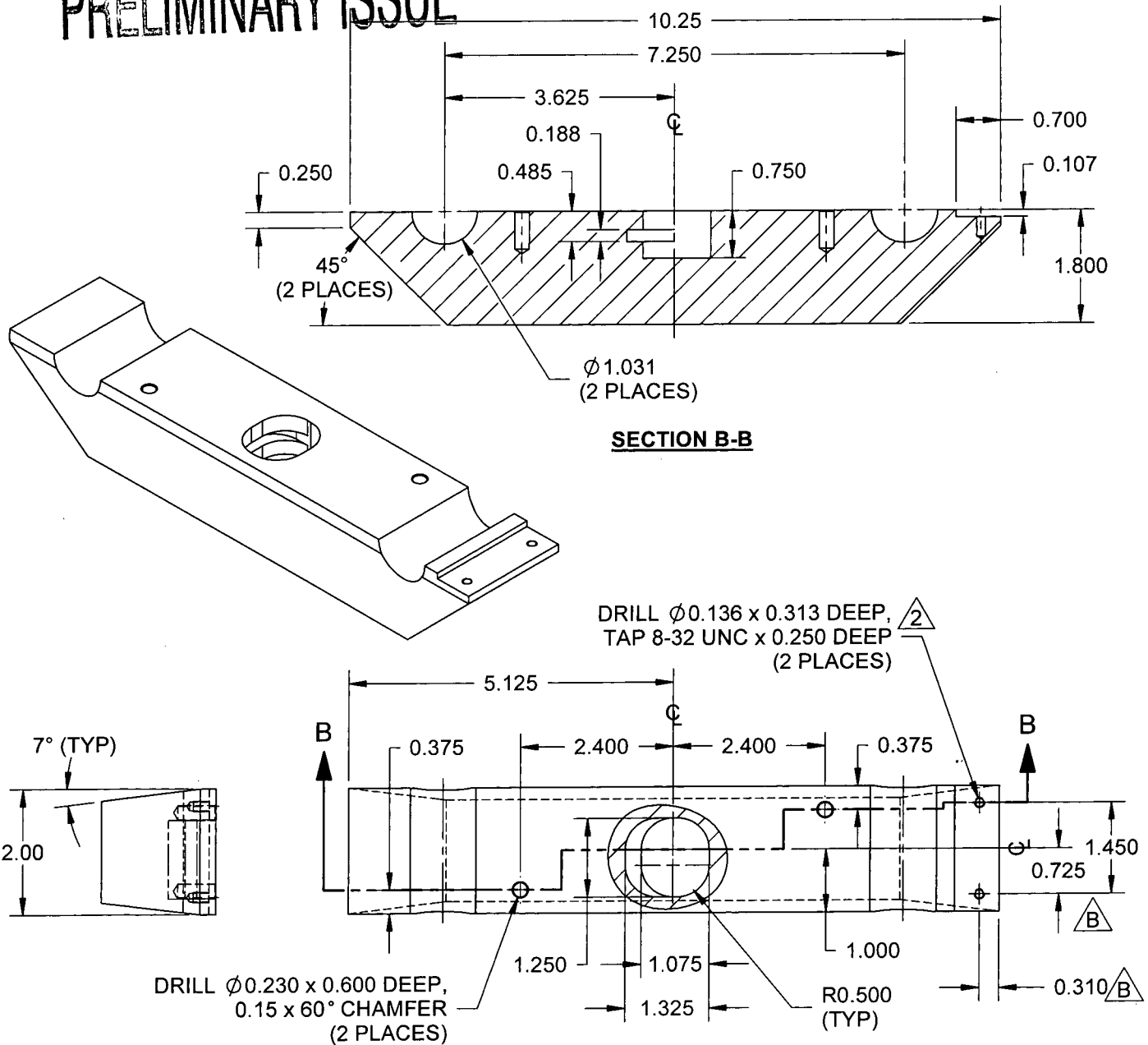
- 1) POSSIBLE SUPPLIER: SPAENAU P/N 385-044
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3368	REV. B SHEET 2 OF 3
DATE 05.03.22	TITLE PEDAL LOCK		SCALE 1:2.5

PRELIMINARY ISSUE



NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 14, 2005
08:26 am

Work Order No : 0022681
Project Name : D3368-3
Project For : WK515
Work Order Type : Main
Main WO Number :
House Part Number : D3368-3
Description : Pedal Lock Cover
Manufactured : Yes
Amount Req'd : 50
Amount Done : 0
Start Date : 03-11-05
Est Finish Date : 04-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00